

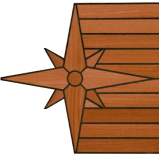
EuroDesign Genuine Teak Deck

ASSEMBLY INSTRUCTIONS EURODESIGN GENUINE TEAK DECK - NRE, PRE-TAPED, NON-HOLE

Don't compromise on any of the steps below.

The temperature in the air and on glued surfaces must not be below 50 degrees Fahrenheit (+10 degrees Celsius) during assembly AND hardening.

1. Make sure surfaces to be glued are free from dust, grease/wax and that they are dry. Use a high quality solvent – clean acetone, for example - brush and wipe up properly. Don't just smear around. Check with masking tape so that it sticks to the surface!
2. Put the teak piece in place and mark with a pen, on the gel-coat, where the corners should be.
3. Spread the glue evenly on the backside of the teak piece with the accompanying teethspatulas - all the way out to the edge/border tape. (Should there be edges without border tape, there should be a little excess glue coming out all along the edges when putting the piece in place.)
Don't let more than 15 minutes pass between spreading the glue and assembly, due to the short "skin time".
Make sure the spatulas teeth don't get clogged during the assembly session.
4. Remove the protection paper - if any - on the border tape.
5. CAREFULLY put the teak piece in the right position. Avoid trapping air underneath.
Bigger pieces may require 2 persons during application, as it otherwise can get very difficult and messy to get the pieces in the right place.
6. Put hard pressure on every square inch of the teak piece – for example by stepping on it with your full body weight - so that the glue will spread and grip properly. Scrap and wipe off any excess glue that comes out from underneath the decking immediately.
7. In order for the glue to harden/cure the best way during the next 24hrs and the tape not to come loose if badly tacked - pieces must be kept steadily against the surface during the hardening. This is done by having weights placed out on the teak pieces. Corners are particularly important to keep down during hardening.



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- 7b. Should there be pieces that require screws to be held down properly - holes are usually predrilled and screws/woodplugs bi-packed. Drill holes in the deck AFTER teak deck is put in place, put some glue in the hole, screw CAREFULLY, put more glue on top of the screw head and knock in the woodplug. Cut off woodplug immediately and sand down when glue has "skinned".)

8. Take the accompanying glue-cartridge and lay a thin string of glue along/over the border tape. Spread it into a nice radius using a soap-dipped finger or a soft, rounded spatula – like you do with silicon around a new installed bathtub.
If result is not satisfying - use a flower sprayer or similar with solvent and scrap/wipe off the excessive glue completely. Most important is that the glue has filled any gaps and made a proper seal along the edge.

* Note : That storing the teak deck pieces in a very dry, indoor place may result in the pieces being slightly bent (wood shrinkage). This can be corrected by soaking the pieces in water for a day or two – in order for the wood to absorb moisture and get its normal shape back.